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Reference

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Processing Kodak black-and-white films and papers

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Following are starting-point recommendations for processing Kodak black-and-white films with Kodak cl
For best results, you should make tests to determine the best development time for your application.

Note: Development times shorter than 5 minutes may produce unsatisfactory uniformity.

Small Tank Film Processing, Intermittent Agitation for Tanks That Can Be Inverted

ROLL FILMS									
Kodak film	Film code	Development time (minutes)				Comments	Ref publ		
		20°C (68°F)		24°C (75°F)					
		Kodak Xtol developer	Kodak D-76 developer	Kodak HC-110 developer (Dilution B)	Kodak T-Max developer (1:4)				
T-Max 100 professional	TMX	6 ¾	9	7	6 ½	Also Kodak T-Max developer (1:7) for 10 minutes or (1:9) for 14 minutes, at 24°C (75°F)			
						Also T-Max			

T-Max 400 professional		TMY	6 1/2	8	6	6	developer (1:7) for 10 minutes or (1:9) for 15 minutes, at 24°C (75°F)
T-Max P3200 professional	EI 400	TMZ	7 1/2	10 1/2	7 1/2	6	--
	EI 800		8 1/4	11	8	6 1/2	Also T-Max developer (1:7) for 12 1/2 minutes and (1:9) for 17 minutes, at 24°C (75°F)
	EI 1600		9 1/4	11 1/2	9	7	--
	EI 3200		11	15	11 1/2	9 1/2	--
	EI 6400		12 1/2	17 1/2	14	11	--
	EI 12,500		15 1/4	--	--	12	--
	EI 25,000		18 1/2	--	--	14	--
Plus-X pan		PX	5 1/4	5 1/2	5	5	Also Kodak developer D-76 (1:1) for 7 minutes, at 20°C (68°F)
Plus-X pan professional		PXP	5 1/2	5 1/2	5	5	Also Kodak developer D-76 (1:1) for 7 minutes, at 20°C (68°F)
Tri-X pan		TX	(135) 6 3/4 (120) 6 1/4	8	7 1/2	5 1/2	Also Kodak developer DK-50 (1:1) for 6 minutes, at 20°C (68°F)
Tri-X pan professional		TXP	6 1/4	8	5 1/2	6 1/2	Also Kodak developer DK-50 (1:1) for 8 minutes, at 20°C (68°F)

Verichrome pan	VP	6	7	5	4	Also Kodak developer D-76 (1:1) for 9 minutes, at 20°C (68°F)	I
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Tray Processing

SHEET FILMS							
Kodak film	Film code	Development time (minutes)				Comments	Ref. publ
		20°C (68°F)			24°C (75°F)		
		Kodak Xtol developer	Kodak D-76 developer	Kodak HC-110 developer (Dilution B)	Kodak T-max RS developer and replenisher (1:4)		
T-Max 100 professional	TMX	7 1/4	7	7 1/2	8	--	F
T-Max 400 professional	TMY	7 1/4	7	7 1/2	6	--	
Plus-X pan professional	PXT	6 1/4	6	5	5	Also developer DK-50 (1:1) for 4 1/2 minutes and developer D-76 (1:1) for 7 minutes, at 20°C (68°F)	I
Tri-X pan professional	TXT	6 1/2	5 1/2	5 1/2	NR	Also developer DK-50 (1:1) for 5 minutes, at 20°C (68°F)	I
Ektapan	EKP	7 1/4	10	6	3	--	F

NOTE: These are starting-point recommendations for processing Kodak black-and-white films with Kod chemicals. For best results, you should make tests to determine the best development time for your applica

Development times shorter than 5 minutes may produce unsatisfactory uniformity.

Small-Tank Processing, Intermittent Agitation

SPECIALTY FILMS										Ref pub	
Kodak film	Development time (minutes)									Ref pub	
	20°C (68°F)					21°C (70°F)					
	Kodak D-76 developer for CI 0.70	Kodak HC-110 developer (dil B) for CI 0.80	Kodak developer D-19 for CI 1.65	Kodak Technidol liquid developer (EI 25)	Kodak Xtol developer CI 0.65	Kodak Xtol developer					
High speed Infrared (rolls)	8 1/2	5	6	--	6 3/4	(1:3) for CI 0.60 EI 6	(1:4) for CI 0.60 EI 8	(1:5) for CI 0.60 EI 10	--	E	
Technical pan (135)	--	--	--	9	--	9	12	15 ^[1] 16 ^[2]		P	
Technical pan (sheets)	--	--	--	8	--	--	--	--	--		

^[1]Using 16 fluidounces of developer per roll

^[2]Using 8 fluidounces of developer per roll

Final Steps in Processing Black-and-White Film

Step/Solution	Time (min:sec)	Temperature	Comments
Rinse/stop bath	0:30		<p>Agitate continuously.</p> <p>Rinse with a stop bath such as:</p> <ul style="list-style-type: none"> • Kodak indicator stop bath (1:63) • Kodak Ektaflo stop bath (1:31)
Fix	<p>2:00 to 4:00^[1] with a liquid-concentrate (L) fixer</p> <p>-OR-</p> <p>5:00 to 10:00^[1] with a powder fixer</p>		<p>Agitate continuously for the first 30 seconds and at 30-second intervals after that with a hardening fixer:</p> <ul style="list-style-type: none"> • Kodak rapid fixer (L) • Kodafix solution (L) • Kodak Polymax fixer (L) • Kodak fixer (P) <p>Fix for twice as long as it takes the film to clear (lose milky appearance). See instructions for the specific fixer.</p> <p>IMPORTANT: With Kodak T-Max professional fixer will be exhausted more rapidly than with other fixers.</p>

		18 to 24°C (65 to 75°F)	negatives show a magenta (pink) stain after fixing, fix be near exhaustion, or fixing time is too short. If the s pronounced and irregular, refix the film in fresh fixer.
Rinse	0:30		Rinse the film in the tank under running water.
Wash aid	1:00 to 2:00		Treat with Kodak hypo clearing agent. Agitate contin for the first 30 seconds and then at 30-second interv.
Wash	5:00		Run the wash water at least fast enough to provide a complete change of water in the container in 5 minut rapid washing in a small tank, fill the tank to overflow with fresh water and then dump it all out. Repeat this 10 times.
Final rinse/wetting agent	0:30		To minimize drying marks, treat the film with Kodak Flo solution after washing. Provide gentle agitation fo seconds of the total time.
Dry	--		Hang the film to dry film in a dust-free place. You ma the surfaces carefully with a Kodak photo chamois o viscose sponge to remove excess liquid. Store dry ne in sleeves or envelopes away from dust and extreme temperature and humidity.

[¹]Times are approximate. Refer to the film or developer instructions.

Processing Your Kodak Black-and-White Papers

Tray Processing Recommendations

Kodak Paper	Base tint	Kodak developer or developer and replenisher	Dilution	Times at 20°C (68°F) with continuous agitation	Range (minutes)	Refel public
Resin-Coated Base Papers						
Polycontrast III RC	White	Polymax T, Dektol, Ektonol	1:9 1:2 1:3	1:00 1:00 1:30	0:45 to 2:00 0:45 to 2:00 1:00 to 3:00	G-
Polymax II RC	White	Polymax T, Dektol, Ektonol	1:9 1:2 1:3	1:00 1:00 1:30	0:45 to 2:00 0:45 to 2:00 1:00 to 3:00	G-
Kodabrome II RC	White	Polymax T, Dektol, Ektonol	1:9 1:2 1:1	1:00 1:00 1:30	0:45 to 2:00 0:45 to 2:00 0:45 to 3:00	G-
P-Max art RC	White	Polymax T, Dektol, Ektonol	1:9 1:2 1:1	1:00 1:00 1:30	0:45 to 2:00 0:45 to 2:00 0:45 to 3:00	G-
Panalure Select RC	White	Polymax T, Dektol, Ektonol	1:9 1:2 1:1	1:00 1:00 1:30	0:45 to 2:00 0:45 to 2:00 0:45 to 3:00	G-
Fiber-Base Papers						
Ektamatic SC	White	Dektol	1:2	1:00	0:45 to 2:00	G-

Polymax fine-art ^[1]	White (F, N)	Polymax T	1:9	2:00 to 3:00	1:00 to 3:00	G-
	Warm (C)	DEKTOL	1:2			
Azo ^[2]	White	Polymax T, Dektol, Ektaflo Type 2, Ektonol, Selectol-Soft	1:9	1:00	0:45 to 2:00	G-
			1:2	1:00	0:45 to 2:00	
			1:9	2:00	1:30 to 4:00	
			1:1	2:00	1:30 to 4:00	
			1:1	2:00	1:30 to 4:00	

[1]Kodak Polymax fiber paper, wingle weight, has been renamed Kodak Poymax fine-art paper.

[2]For use with a contact printer, not an enlarger.

Final Steps in Tray Processing Your Black-and-White Papers

RESIN-COATED (RC) PAPERS				
Step/Solution	Time (min:sec)	Temperature	Comments	
Stop bath	0:10	18 to 24°C (65 to 75°F)	Such as-- • Kodak Ektaflo stop bath (1:31) • Kodak indicator stop bath (1:63) Agitate continuously.	
Fixer (single bath)	2:00 (for single bath)		Such as-- • Kodak Polymax T fixer (1:7) • Kodak fixer (working strength; see instructions) • Kodafix solution (1:7) • Kodak rapid fixer (solution A and B; paper strength; see instructions) Agitate continuously for the first 15 to 30 seconds, and occasionally after that.	
Fixer (two bath)	0:45 to 1:00 (for two-bath fixing)		With two-bath fixing, drain prints for 5 seconds between baths.	
Wash	4:00	10 to 30°C (50 to 86°F)	Use a Kodak automatic tray siphon for efficient tray washir addition, agitate continuously. Run water fast enough to change completely in the tray several times in 4 minutes.	
Dry	--	--	Remove excess water from prints with lintless blotters, or a viscose sponge or squeegee. Air-dry in a clean, dust-free place or use an infrared or hot air dryer.	

Note: Keep wet times of RC prints to 10 minutes or less to avoid edge penetration by solutions.

FIBER-BASE PAPERS			
Step/Solution	Time (min:sec)	Temperature	Comments
Stop bath	0:15		<p>Such as--</p> <ul style="list-style-type: none"> • Kodak Ektaflo stop bath (1:31) • Kodak indicator stop bath (1:63) <p>Use an acid stop bath to protect the effectiveness and the life of the fixer.</p>
Fixer (two or single bath)	<p>2:30 to 5:00^[1] for two-bath fixing</p> <p>5:00 to 10:00^[1] for single-bath fixing</p>	18 to 24°C (65 to 75°F)	<p>Agitate continuously for the first 15 to 30 seconds, then occasionally after that.</p> <p>If you use two fixing baths, fix prints for 5 minutes in each bath. Drain prints for 5 seconds between baths.</p> <p>Do not fix prints for more than 10 minutes since the fixer penetrate the paper fibers and be difficult to wash out.</p> <p>Non-hardening fixer (for general printing and for toning) as--</p> <ul style="list-style-type: none"> • Kodak rapid fixer, solution A (do not use solution B) <p>Hardening fixers (for general printing and for mechanized processing) such as--</p> <ul style="list-style-type: none"> • Kodak Polymax T fixer (1:7) • Kodak fixer (working strength; see instructions) • Kodafix solution (1:7) • Kodak rapid fixer (solution A and B; paper strength; instructions) <p>NOTE: Using a hardening fixer makes toning less efficient. For the same amount of toning time, you may see less of a toning effect.</p>
Wash without a washing aid -OR- Rinse +	60:00		<p>Use a Kodak automatic tray siphon for efficient tray wash. Use water running fast enough to change the water in the tray completely 10 to 12 times in 60 minutes.</p>
Wash in a wash aid +	1:00	10 to 30°C (50 to 86°F)	<p>For time and water conservation, you can use these steps to substitute for the 60-minute wash.</p>
Running water wash	<p>2:00--SW 3:00--DW</p> <p>10:00--SW 20:00--DW</p>		<p>Use running water with continuous agitation.</p> <p>Use Kodak hypo clearing agent (working strength). Agitate continuously for the first 15 to 30 seconds, then occasionally after that.</p> <p>Run the water fast enough to change it completely every 5 minutes.</p>
			Remove excess water from prints with lintless blotters,

Dry	--	--	viscose sponge or squeegee. Air-dry in a clean, dust-free place, or use fiber-base print dryer.
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[1]Times vary depending on the paper and the fixer. Refer to the product's instructions.

Kodak, Azo, D-19, D-76, Dektol, DK-50, Ektaflo, Ektamatic Ektapan, Ektonol, HC-110, Kodabromide, P-Max, Panalure Plus-X, Photo-Flo, Polycontrast, Polymax, Selectol-Soft, T-Max, Technidol, Tri-X, Verichrome, and Xtol are trademarks of Eastman Kodak Company.

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